



American Remedies Healthcare Pvt. Ltd.

Surajpur, Nahan Road Paonta sahib Dist. Sirmour (H.P)

QUALITY CONTROL DEPARTMENT

CERTIFICATE OF FINISHED PRODUCT ANALYSIS

Product Name:	Sucroheal Injection (Iron Sucrose Injection USP 5ml)		
Batch No.	26AR082	A.R. No.	AFP260091
Batch Size	25100 Ampoule	Sample Quantity	60 Nos
Mfg. Date	07/2026	Date of Testing	26/07/2026
Exp. Date	06/2028	Date of Release	10/08/2026
Reference Batch No	26AR082	MFG. Lic. No.	HP-MB-LL-00235

Sr. No.	Test	Specification	Observation
1.	Description	A Dark Brown colored Liquid.	Dark Brown colored Liquid
2.	Identification A. iron B. Sucrose C. Molecular weight determination	A. In test sample red Colour is discharged. B. The retention time of the major peak of the Sample solution corresponds to that of the Standard solution, as obtained in the Assay for Sucrose. C. M W: 34,000–60,000 Da, M N: NLT 24,000 Da, M W/M N: NMT 1.7	Complies Complies Complies
3.	pH	Between 10.50 to 11.1	10.60
4.	Content of chloride	0.012%–0.025%	Complies
5.	Limit of iron [Fe(II)]	NMT 0.4%	Complies
6.	Turbidity	4.4–5.3	Complies
7.	ABSENCE OF LOW-MOLECULAR WEIGHT IRON [Fe(II) AND Fe(III)] COMPLEXES:	In the polarograms obtained in the test for Limit of Iron [Fe(II)], no additional peaks are found.	Complies
8.	Alkanlinity	0.5–0.8 mL of 0.1 N hydrochloric acid VS is consumed per mL of Injection	Complies
9.	Osmolality and osmolarity	1150–1350 mOsmol/L	Complies
10.	Specific gravity	1.135–1.165 at 20°	1.152
11.	Sucrose	95.0%–105.0%	99.74%



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12.	Extractable Volume	NLT 5.0 ml	5.0 ml
13.	Bacterial Endotoxins	NMT 3.7 Endotoxin unit per mg	Less than 3.7 Endotoxin unit per mg
14.	Particulate Matter (Visible Particles) (Sub Visible Particles) Particles of $\geq 10 \mu\text{m}$ Particles of $\geq 25 \mu\text{m}$	Injectables that are solutions, when examined under suitable conditions of visibility, are clear and practically free from particles that can be observed on visual inspection by the unaided eye. NMT 6000 particles of $10 \mu\text{m}$ NMT 600 particles of $25 \mu\text{m}$	Complies
15.	Sterility	Should be Sterile	Sterile
16.	Each ml contains: Ferric Hydroxide Complex with sucrose Eq. to elemental Iron	95.0% to 105.0% 19.0 mg to 21.0 mg	103.44 % 20.68 mg



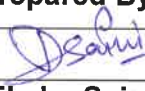
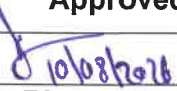
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Remark: The sample is complies as per IP /BP/ USP/IH specification.

	Prepared By	Checked By	Approved By
Sign/Date	 10/08/2026	 10/08/2026	 10/08/2026
Name	Diksha Saini	Vinay Kumar	Bhupinder Navet
Designation	Officer QC	Executive-QC	Head-QC

